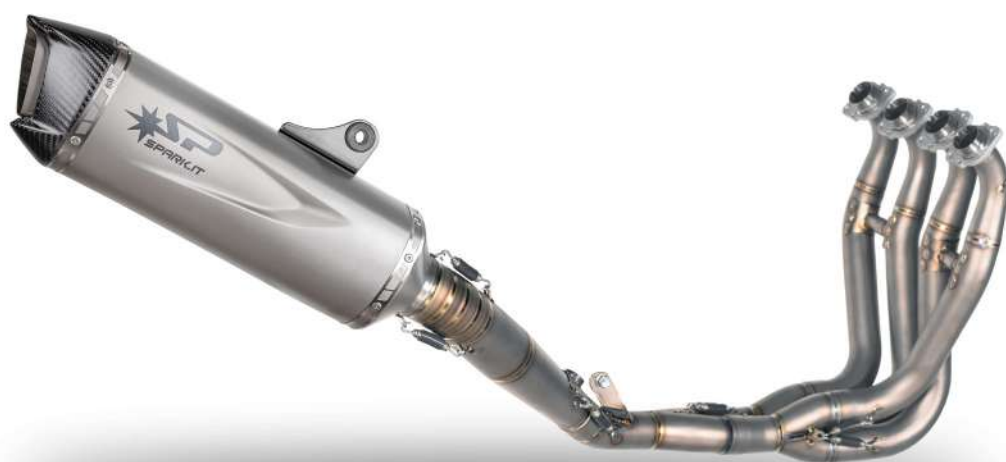




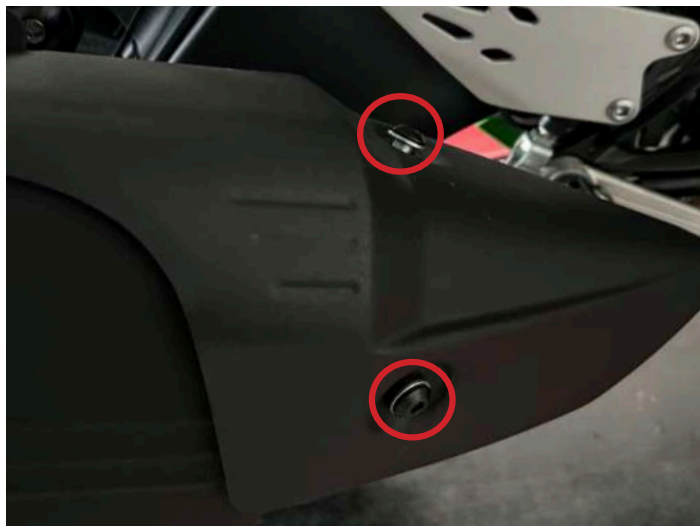
**PRODUCT INSTALLATION INSTRUCTION MANUAL**

**MODELLO: KAWASAKI ZX6-R**



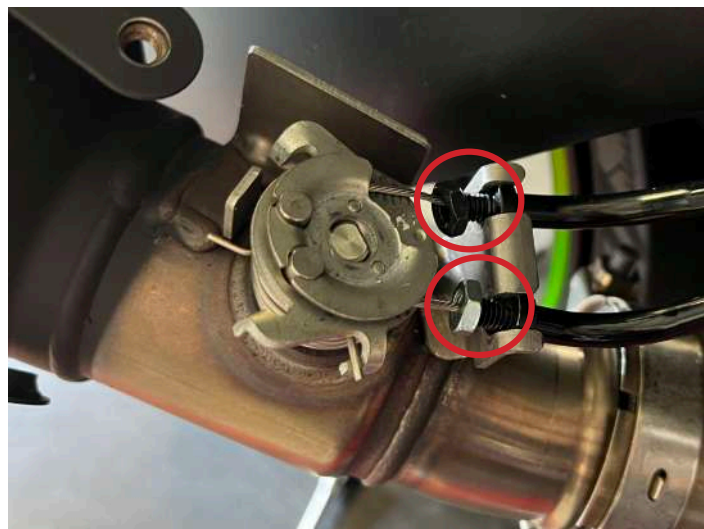
**1. Svitare le 2 viti che tengono fissato il carter del silenziatore originale e rimuoverlo.**

**1. Unscrew the 2 screws holding the original heat shield in place and remove it.**



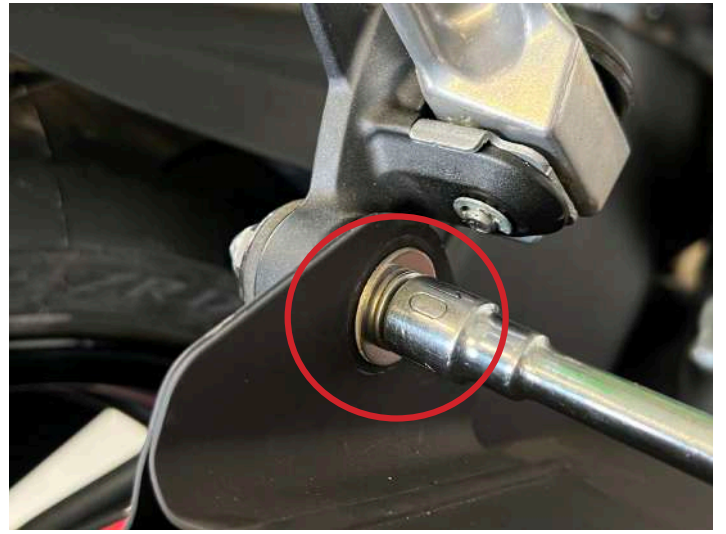
**2. Rimuovere i cavi della valvola originale svitando i dadi indicati in foto.**

**2. Remove the original valve cables by unscrewing the nuts shown in the photo.**



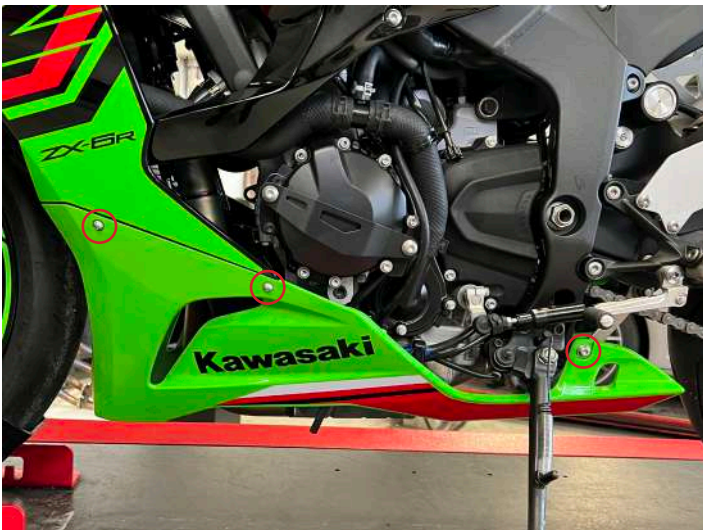
**3. Svitare la fascetta, la vite e rimuovere il silenziatore.**

**3. Unscrew the clamp and remove the screw, then remove the silencer.**



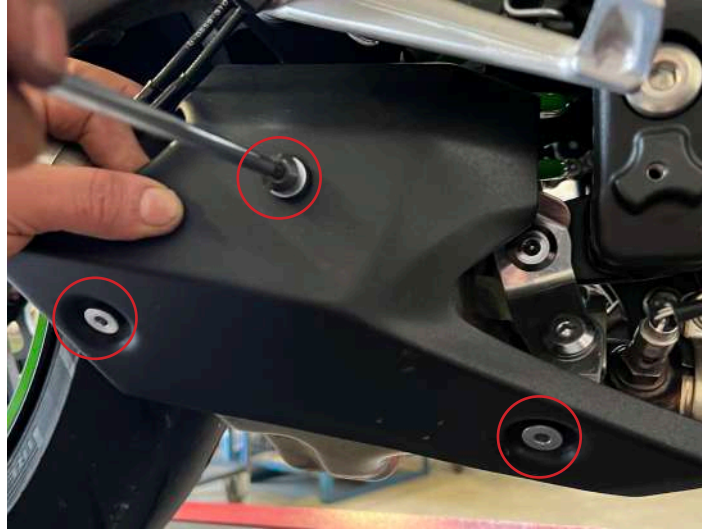
**4. Svitare le viti indicate e togliere la vasca.**

**4. Unfasten the screws indicated in the photo and remove the fairing.**



**5. Smontare il carter del box rimuovendo le 3 viti indicate.**

**5. Take off the box cover by removing the three screws in the photo.**



**6. Smontare sonde lambda segnando quale va prima e quale dopo il catalizzatore**

**6. Remove lambda sensors: make sure to mark the sensor that sits before the catalytic converter in order to differentiate it from the other one that must be placed after the catalytic converter**



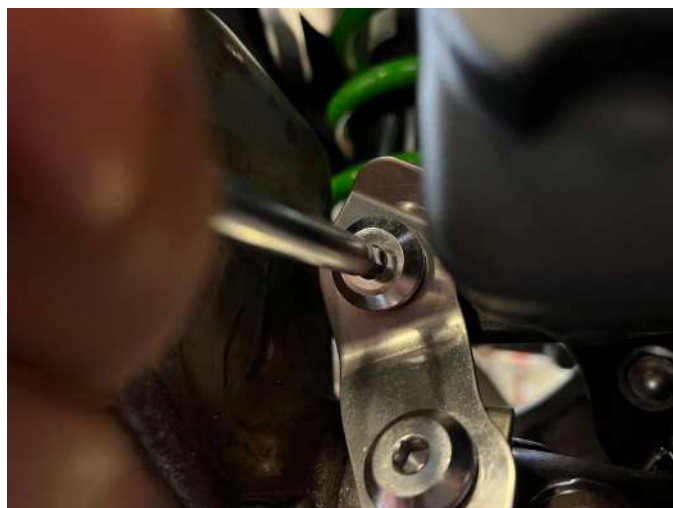
**7. Svitare i dadi delle flange dei collettori originali.**

**7. Unscrew the nuts of the original flanges and manifold.**



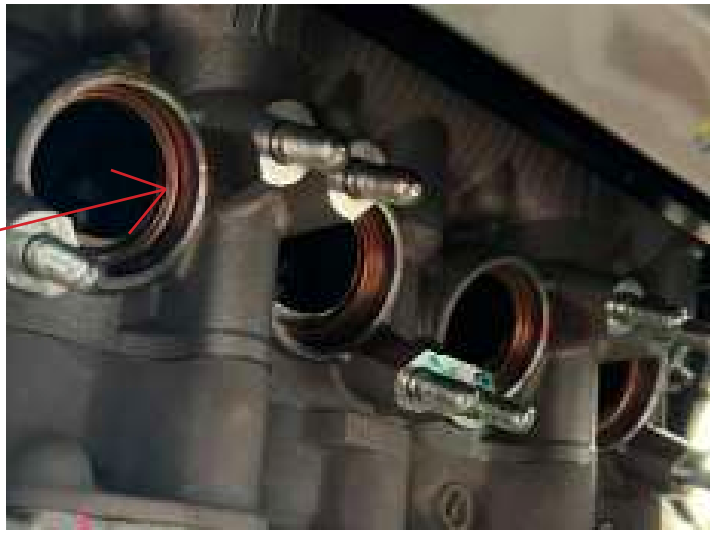
**8. Allentare la fascetta, rimuovere il bullone che tiene fissato lo scarico al telaio e rimuovere prima il box originale e successivamente i collettori**

**8. Loosen the clamp, remove the bolt holding the exhaust to the chassis and remove the original box first. Then, remove the manifold.**



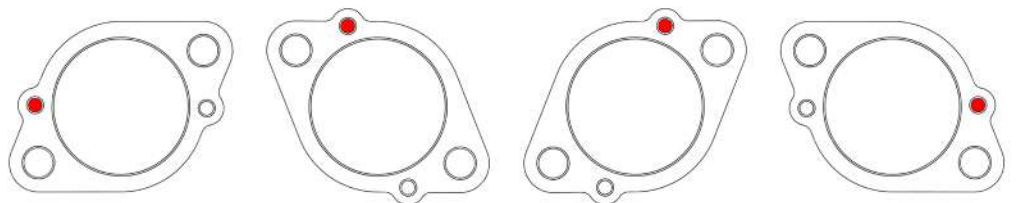
**Tenere guarnizioni originali montate**

**Keep the original gaskets installed.**



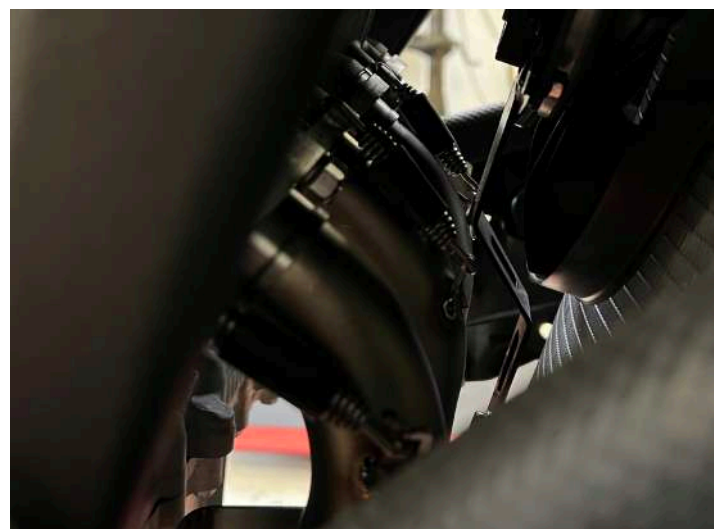
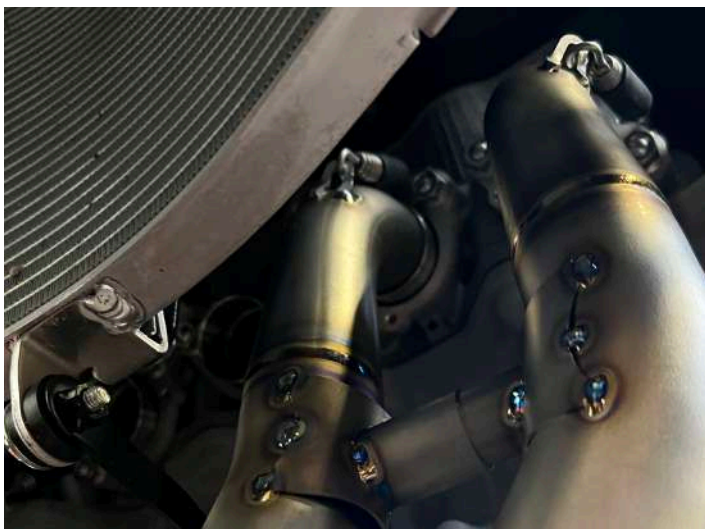
**1. Montare le bocchette inserendo le molle come nella foto e fissare le flange utilizzando i dadi originali.**

**1. Mount the bushings by inserting the springs as in the photo and secure the flanges using the original nuts.**



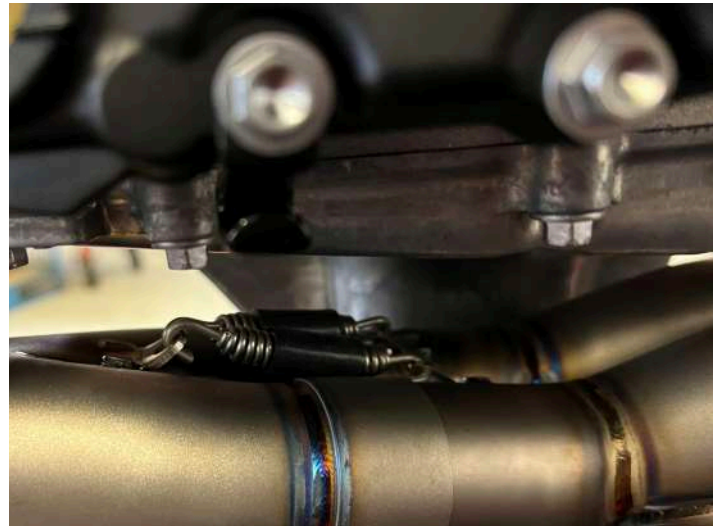
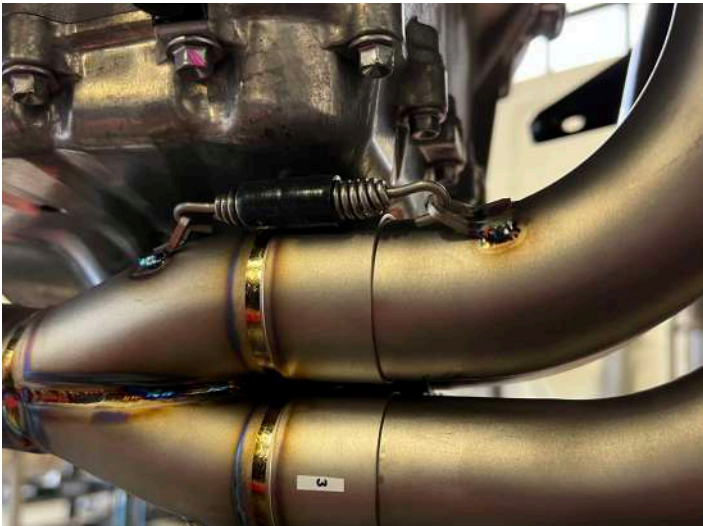
**2. Inserire i collettori spark ed agganciare le molle.**

**2. Insert the Spark collectors and hook the springs.**



**3. Inserire i bivi 2in1 ed agganciare le molle (i numeri presenti sui bivi indicano il numero del cilindro a cui va accoppiato, dopo il montaggio consigliamo di rimuovere gli adesivi).**

**3. Insert the 2in1 pipes and hook the springs (the numbers on the pipes indicate the number of the cylinder to be coupled with, we recommend removing the stickers after assembly).**



**4. Inserire il raccordo 2in1 e verificare che la staffa combaci con il foro del telaio, successivamente avvitare utilizzando la vite ed il dado in dotazione.**

**4. Install the 2in1 pipe and check that the bracket matches the hole in the chassis, then screw in using the supplied screw and nut.**



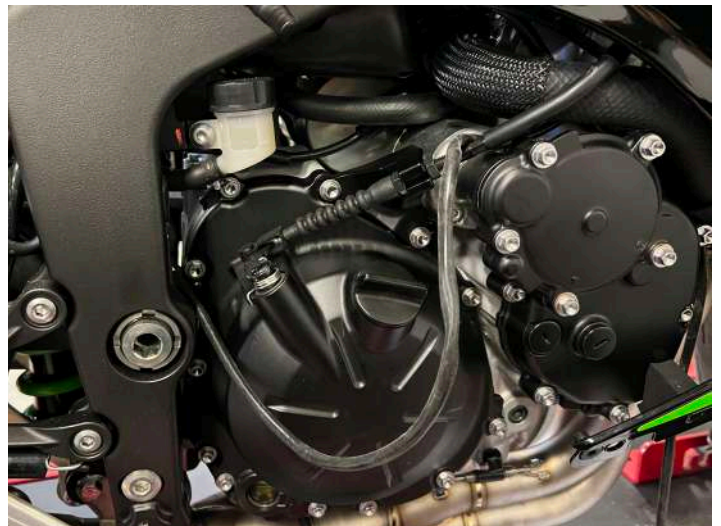
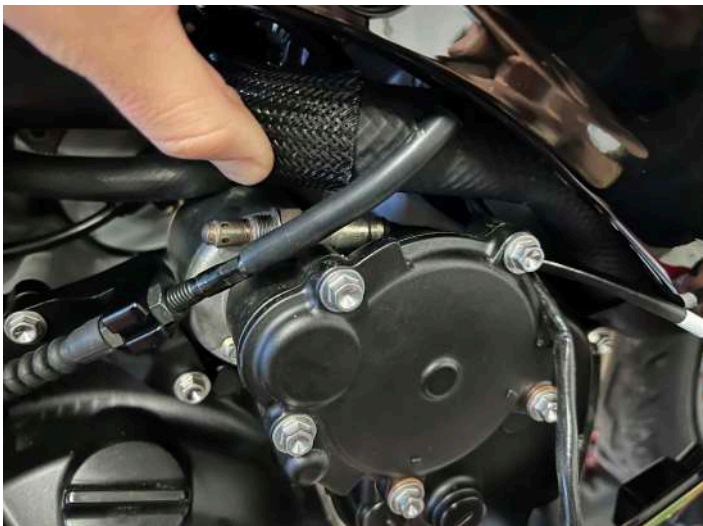
**5. Montare il raccordo laterale ed agganciare le molle.**

**5. Install the lateral pipe and hook the springs.**

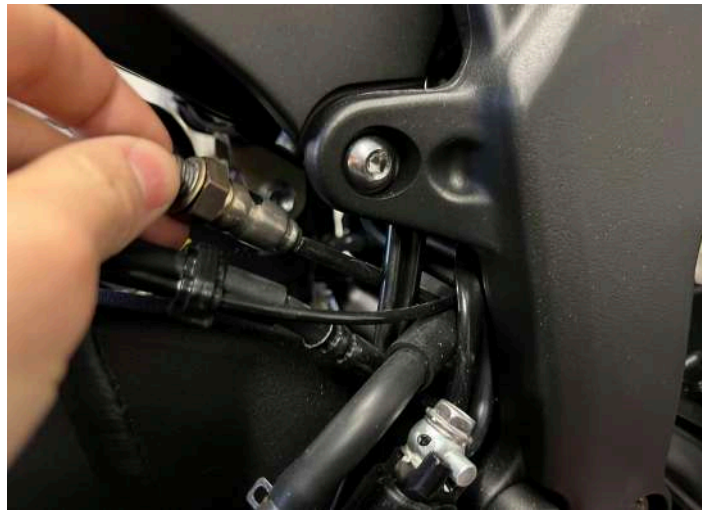


**6. Spostare il passaggio del cavo della sonda lambda come in foto. (sonda che sullo scarico originale era dopo il catalizzatore)**

**6. Move the lambda sensor cable as in the picture (cable that was placed after the catalytic converter on the original exhaust)**







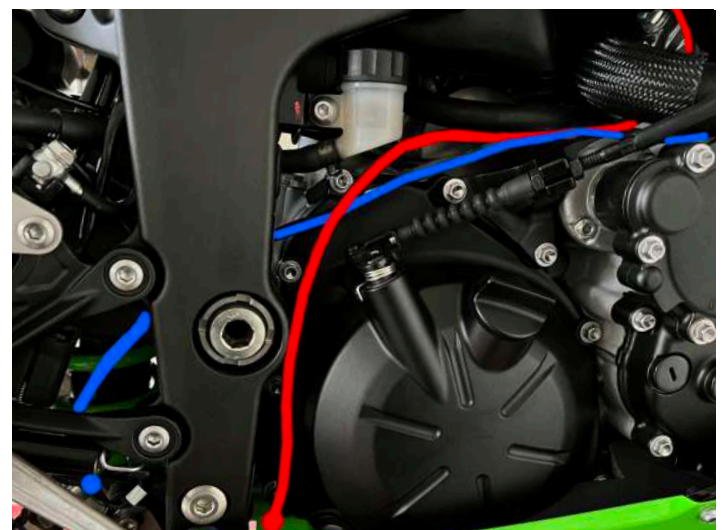
**7. Prima di avvitare la sonda lambda al raccordo avvitare il riduttore da M18 a M12 con la sua guarnizione, dopodiche avvitare la sonda al raccordo.**

**7. Before screwing the lambda sensor to the pipe, install the sensor reducer M18 to M12 with its gasket, then screw the sensor to the pipe.**



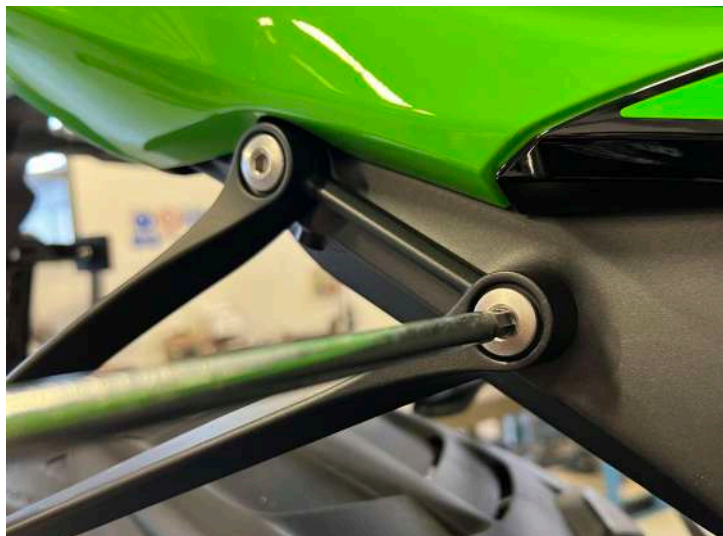
**8. Spostare passaggio del cavo della sonda lambda come in foto ed avvitarlo al raccordo. (sonda che sullo scarico originale era prima del catalizzatore - ROSSA)**

**8. Move the lambda sensor cable as in the picture and fasten it (such cable was the one that was placed before the catalytic converter on the original exhaust - in RED color)**



**9. Smontare la pedana passeggero originale e montare la staffa racing spark utilizzando le viti in dotazione.**

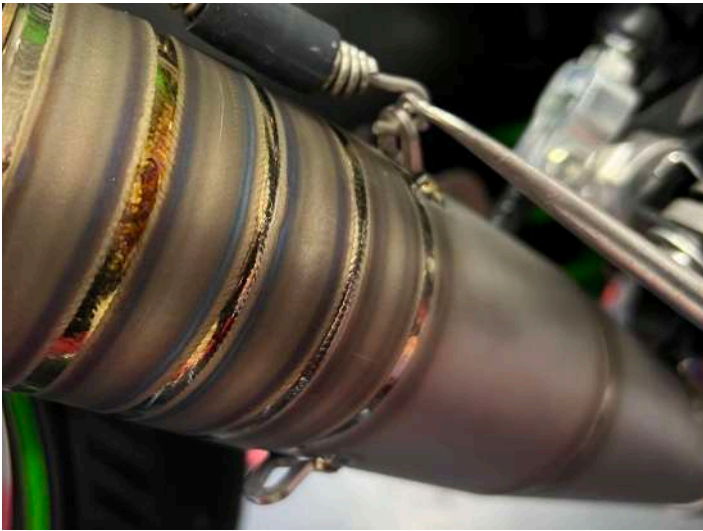
**9. Remove the original passenger footrest and mount the racing Spark bracket with the supplied screws.**



**10. Inserire il silenziatore sul raccordo, tirare le molle e verificare che il silenziatore sia in linea con la moto e distante dal forcellone. Successivamente stringere la staffa silenziatore utilizzando i distanziali come in foto.**

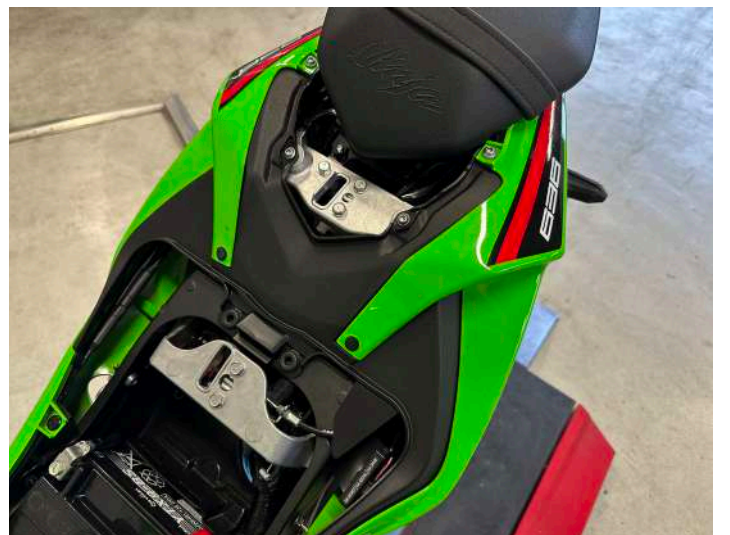
**10. Place the silencer on the pipe, hook the springs and check that the silencer is in line with the motorbike and far from the swingarm. Then, tighten the silencer bracket using the spacers as in the picture.**





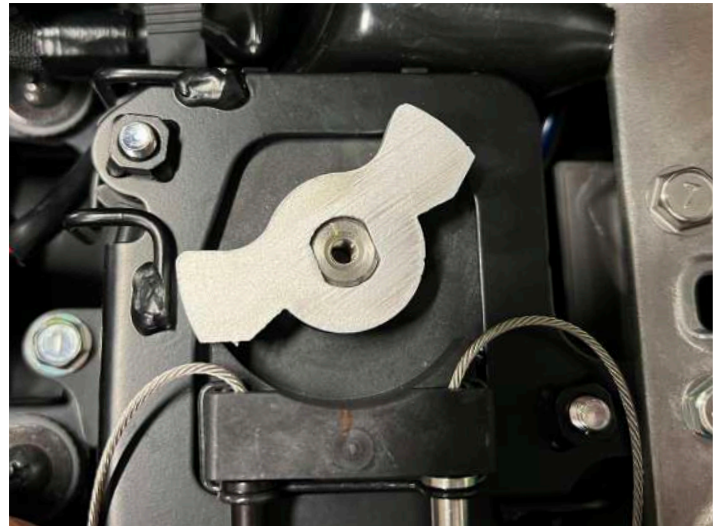
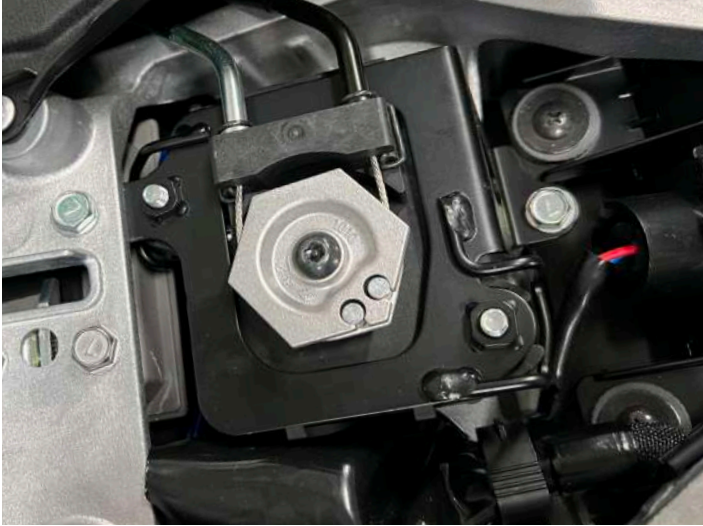
**11. Accedere al vano posizionato sotto al codino per installare il simula valvola.**

**11. Open the compartment under the tail to install the valve simulator.**



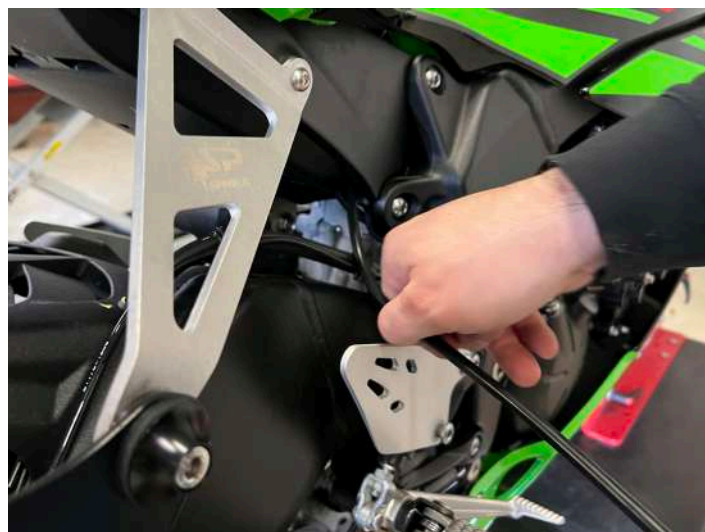
**12. Svitare la vite e sfilare i cavi della valvola originale, successivamente montare il simula valvola come in foto con il bullone e la rondella in dotazione.**

**12. Remove the screw and pull out the cables of the original valve, then install the valve simulator as in the photo with the bolt and washer supplied.**



**13. Rimuovere i cavi della valvola sganciando il fermo, dopo di che rimuovere i cavi dalla moto.**

**13. Remove the valve cables by releasing the stop, then remove the cables from the motorbike.**





**GRAZIE per aver scelto un prodotto Spark Exhaust Technology!**

**100% made in Italy, 100% realizzato per dar forma alla passione per le 2 ruote.**

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**Inoltre, se hai suggerimenti, idee, osservazioni... saremo ben felici di ascoltare il tuo parere per migliorarci!**

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**As a result of your purchase, you are part of our world: send us at [info@spark.it](mailto:info@spark.it) a photo or video of your motorbike with Spark exhaust, we will publish them on our official Facebook page and Instagram.**

**Moreover, if you have any suggestion, idea or remark, we will be happy to know your opinion to improve more and more!**

Diametro vite Screw size	Coppia serraggio Tightening torque
M5	5,5 Nm
M6	9,5 Nm
M8	21 Nm
M10	42 Nm
M12 (sonda Lambda)	24 Nm
M18 (sonda Lambda)	28 Nm